

Abstract

A gate top member 23 is placed to a gate 22 opened toward the circumferential edge of a molding spectacle-lens cavity 13 formed between inserts 11 and 12. The plural gate top members 23 each having a different height are previously prepared, and attached with a bolt to be exchanged. In pilot production, it is checked for each of various lenses which opening configuration of the gate 22 can form a spectacle lens with defined great-precision by exchanging the gate top member 23 in order to obtain each gate opening configuration changed by exchanging the gate top member 23.